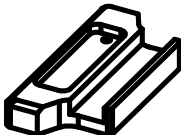
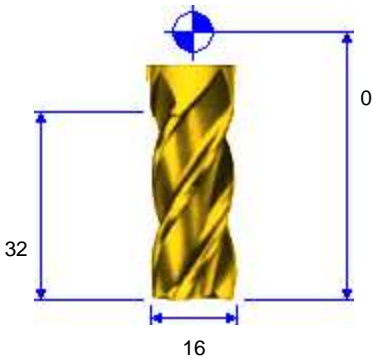
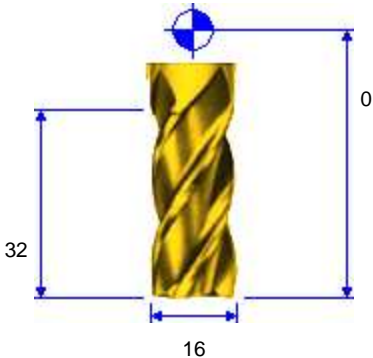
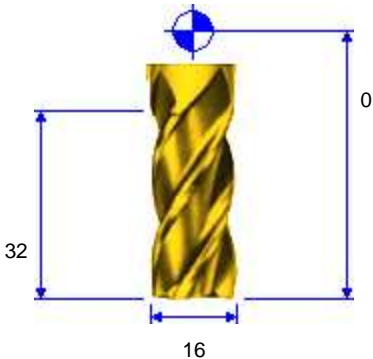
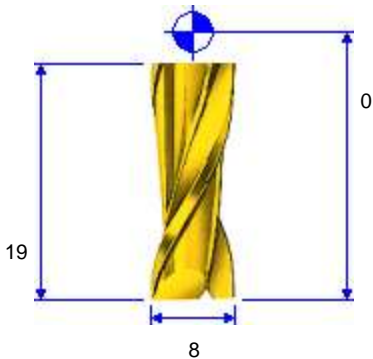


<h1>FICHE OUTIL</h1> <h2>Phase 20</h2>		Ensemble <b>DATEUR</b>			<b>FoS1</b>															
		Pièce <b>SOCLE</b>																		
		Matière <b>2017 - Al Cu4 Mg Si</b>																		
<b>FRAISAGE</b> <b>Fagor 8055 M</b>		Série <b>1</b>		Nom <b>DATEUR</b>																
		Programme <b>% 7000</b>		Date <b>06/03/2007</b>																
		Fichier <b>socle ph10-us_F10.PIM</b>																		
Outil <b>Fraise 2 tailles série longue DIN 6527L D = 16</b> TITEX D 2481*16		<b>T1</b> <b>D1</b> Jauge X Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>120</td></tr> <tr><td>N tr/min</td><td>2387</td></tr> <tr><td>fz mm/dt</td><td>0.08</td></tr> <tr><td>Vf mm/min</td><td>764</td></tr> <tr><td>Rotation</td><td>Horaire</td></tr> <tr><td>Lubrification</td><td>3</td></tr> <tr><td>Tc min</td><td>2</td></tr> <tr><td>Ti min</td><td></td></tr> </table>	Vc m/min	120	N tr/min	2387	fz mm/dt	0.08	Vf mm/min	764	Rotation	Horaire	Lubrification	3	Tc min	2	Ti min		
Vc m/min	120																			
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fz mm/dt	0.08																			
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Attachement		<table border="1"> <tr><td>Tc min</td><td>2</td></tr> <tr><td>Ti min</td><td></td></tr> </table>	Tc min	2	Ti min															
Tc min	2																			
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Outil <b>Fraise 2 tailles série normale DIN 845 K D = 16</b> TITEX D 8213*16		<b>T2</b> <b>D2</b> Jauge X Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>120</td></tr> <tr><td>N tr/min</td><td>2387</td></tr> <tr><td>fz mm/dt</td><td>0.04</td></tr> <tr><td>Vf mm/min</td><td>382</td></tr> <tr><td>Rotation</td><td>Horaire</td></tr> <tr><td>Lubrification</td><td>3</td></tr> <tr><td>Tc min</td><td>8</td></tr> <tr><td>Ti min</td><td></td></tr> </table>	Vc m/min	120	N tr/min	2387	fz mm/dt	0.04	Vf mm/min	382	Rotation	Horaire	Lubrification	3	Tc min	8	Ti min		
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Vf mm/min	382																			
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Outil <b>Fraise 2 tailles série normale DIN 845 K D = 16</b> TITEX D 8213*16		<b>T3</b> <b>D3</b> Jauge X Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>120</td></tr> <tr><td>N tr/min</td><td>2387</td></tr> <tr><td>fz mm/dt</td><td>0.08</td></tr> <tr><td>Vf mm/min</td><td>573</td></tr> <tr><td>Rotation</td><td>Horaire</td></tr> <tr><td>Lubrification</td><td>3</td></tr> <tr><td>Tc min</td><td>4</td></tr> <tr><td>Ti min</td><td></td></tr> </table>	Vc m/min	120	N tr/min	2387	fz mm/dt	0.08	Vf mm/min	573	Rotation	Horaire	Lubrification	3	Tc min	4	Ti min		
Vc m/min	120																			
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Ti min																				
Outil <b>Fraise à rainurer 2 dents HSS DIN 844K D = 8</b> TITEX D 2241*8		<b>T4</b> <b>D4</b> Jauge X Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>90</td></tr> <tr><td>N tr/min</td><td>3581</td></tr> <tr><td>fz mm/dt</td><td>0.05</td></tr> <tr><td>Vf mm/min</td><td>358</td></tr> <tr><td>Rotation</td><td>Horaire</td></tr> <tr><td>Lubrification</td><td>3</td></tr> <tr><td>Tc min</td><td>6</td></tr> <tr><td>Ti min</td><td></td></tr> </table>	Vc m/min	90	N tr/min	3581	fz mm/dt	0.05	Vf mm/min	358	Rotation	Horaire	Lubrification	3	Tc min	6	Ti min		
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