
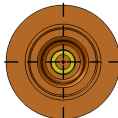
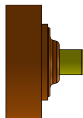
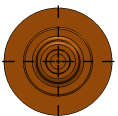
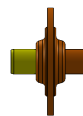

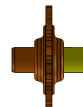

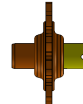


NOMENCLATURE DES PHASES			Ensemble	Système de manoeuvre		1 1
			Pièce	Roue dentée		
			Matière			
Nom		Date	23/02/2015	Série	1	
Phase	DESIGNATION	MACHINE			OBSERVATIONS	
010	SCIAGE					
020	Ph 20  Dresser PB 1 Brut Ebaucher 2 à 12 Profil Extérieur Percer-débourrage TROU Finir 2 à 12 Profil Extérieur	HAAS SL 20			 	
030	Ph 30  Dresser Brut Ebaucher Profil Extérieur Finir Profil Extérieur	HAAS SL 20			 	
040	FRAISAGE  Contourner PROFIL	HAAS VF1			 	
050	FRAISAGE  Contourner PROFIL Contourner PROFIL	MULLER & PESANT SA30			 	
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