


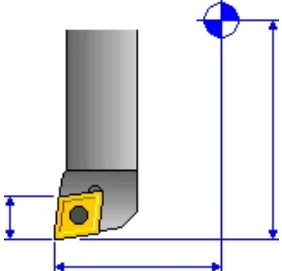
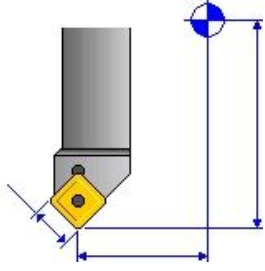
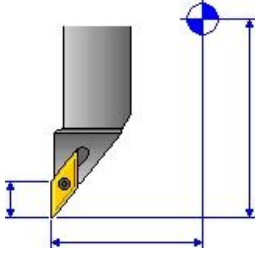
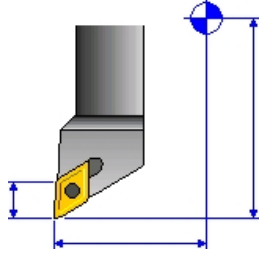
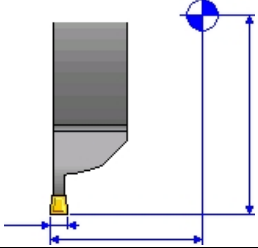
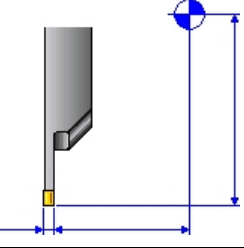
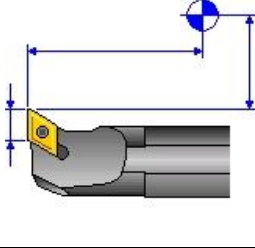
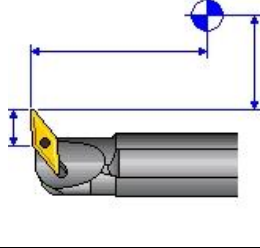
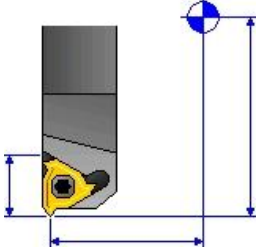
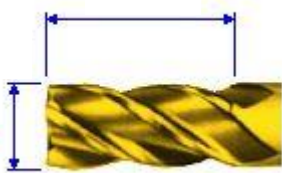
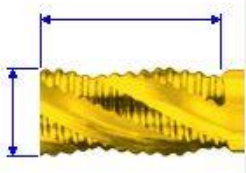
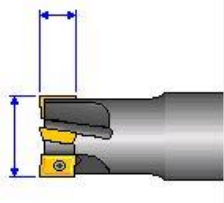


➤ **Outils de coupe disponibles dans le centre d'examen
et conditions de coupe associées.**

Les plaquettes sont prévues pour usinage de : EN 2017-Al.

		
Forets à centrer Diamètres 10,12 N = 800 tr/min f = 0.1mm/tr	Forets A.R.S. diamètres 1 à 30 Vc = 30 m/min f = 0.10mm/tr	Foret à pointer angle 90° Vc = 30m/min f = 0.15mm/tr

			
SCLCL 2525 M12 CCMT 12 04 08-AL(Sandvik) Vc = 120m/min f = 0.2mm/tr	SSDCL 2525 M12 SCMT 12 04 08-AL(Sandvik) Vc = 120m/min f = 0.2 mm/tr	SVJBL 2525 M11-B1 VBMT 11 03 04 Vc = 150m/min f = 0.1mm/tr	SDJCL 2525 M11 DCMT 11 T3 04-AL(Sandvik) Vc = 150m/min f = 0.1mm/tr
			
T-MAX Q-Cut LF15.22- 161630 Plaquette : N151.2-300-5F Vc = 40m/min f = 0.04 mm/tr	CoroCut: LF123E08-1616B Plaquette: N123E2-200-0002-GM Vc = 40m/min f = 0.04mm/tr	CoroTurn 107:S12M-SDUCR/ L07 Plaquette:DCGX 07 02 04-AL Vc = 120m/min f = 0.15 mm/tr	CoroTurn 107:S16R-SVUBR/L11E Plaquette: VBGX 11 02 02-AL Vc = 120m/min f = 0.05 mm/tr
			
T-MAX U- Lock 166.4FG-1616-16 Plaquette : R166.OG- 16MM01-150 Vc = 110m/min	Fraise non revêtue Vc = 20 à 60 m/min f = 0.02 à 0.06 mm/ dts	Fraise non revêtue Vc = 20 à 60 m/min f = 0.02 à 0.06 mm/dts	Vc = 80 120 m/mn f = 0.04 à 0.08 mm/dts