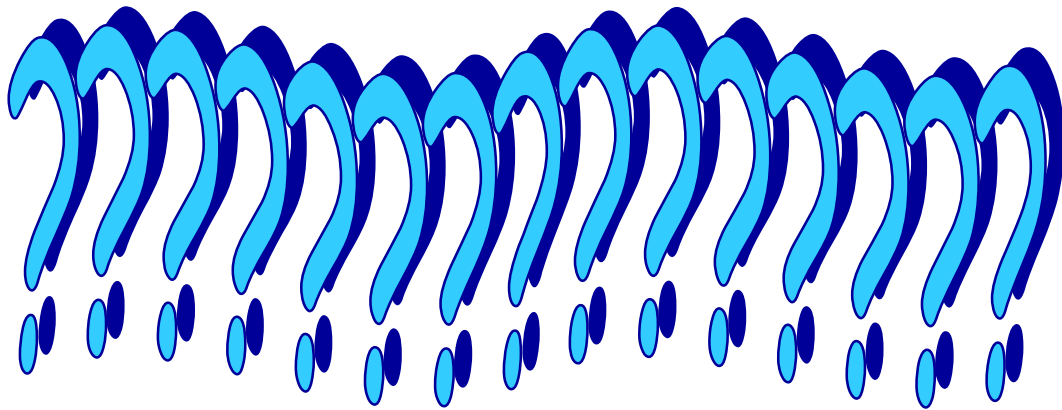


DOCUMENTS REPOSES



ENTREES		SORTIES	
Nom	Code API	Nom	Code API
Autorisation GS	%I0.0	1V1-12	%Q0.0
1S0	%I0.1	1V1-14	%Q0.1
1S1	%I0.2	2V1-12	%Q0.2
1S2	%I0.3	2V1-14	%Q0.3
2S0	%I0.4	3V1-12	%Q0.4
2S1	%I0.5	3V1-14	%Q0.5
3S0	%I0.6	KM1	%Q0.6
3S1	%I0.7		
P1	%I1.0		
P2	%I1.1		

ETAPES	
Nom	Code API
X0	%M0.0
X1	%M0.1
X2	%M0.2
X3	%M0.3
X4	%M0.4
X5	%M0.5
X6	%M0.6
X7	%M0.7
X8	%M1.0

ETAPES	
Nom	Code API
X40	
X41	
X42	
X43	
X44	
X45	

ETAPES	
Nom	Code API
X20	
X21	
X22	

Equations partielles des actions des grafcet :

$$\%Q0.0 = \%M0.3 + \%M0.6$$

$$\%Q0.1 = \%M0.2 + \%M0.5$$

$$\%Q0.2 = \%M0.4$$

$$\%Q0.3 = \%M0.3$$

$$\%Q0.4 = \%M0.7$$

$$\%Q0.5 = \%M0.6$$

$$\%Q0.6 = \%M0.1$$

Valeur des octets grafcet en situation initiale

2^7	2^6	2^5	2^4	2^3	2^2	2^1	2^0
0	0	0	0	0	0	0	1
%M0.7	%M0.6	%M0.5	%M0.4	%M0.3	%M0.2	%M0.1	%M0.0

%MB0 = 1

2^7	2^6	2^5	2^4	2^3	2^2	2^1	2^0
0	0	0	0	0	0	0	0
%M1.7	%M1.6	%M1.5	%M1.4	%M1.3	%M1.2	%M1.1	%M1.0

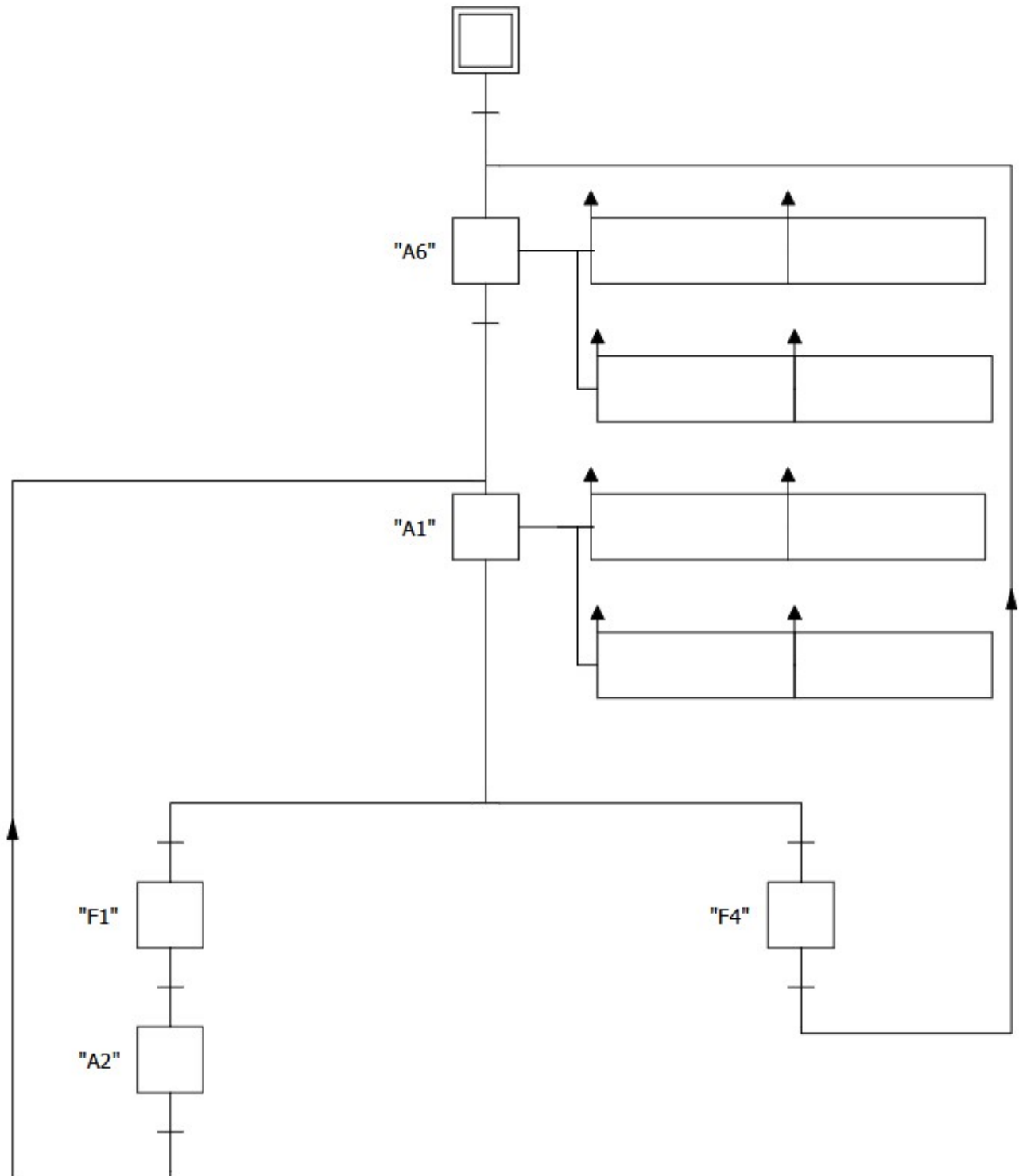
%MB1 = 0

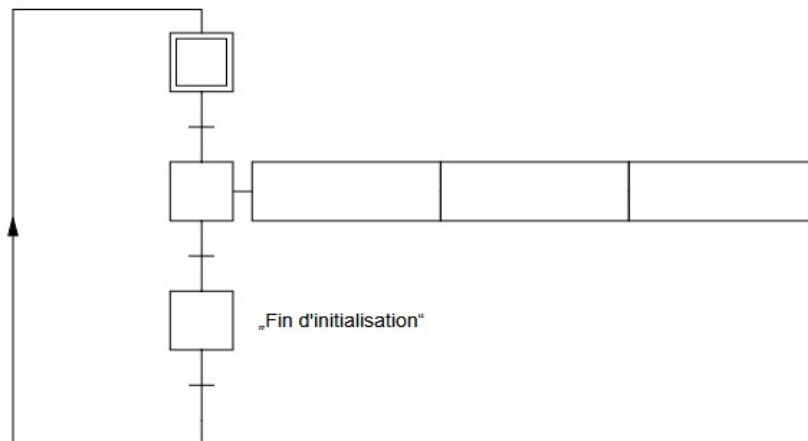
2^7	2^6	2^5	2^4	2^3	2^2	2^1	2^0
%M20.7	%M20.6	%M20.5	%M20.4	%M20.3	%M20.2	%M20.1	%M20.0

%MB20 =

2^7	2^6	2^5	2^4	2^3	2^2	2^1	2^0
%M40.7	%M40.6	%M40.5	%M40.4	%M40.3	%M40.2	%M40.1	%M40.0

%MB40 =

GRAFSET POINT DE VUE AUTOMATE :**➤ Grafset de conduite**

➤ **Grafcet d'initialisation**➤ **Grafcet de fonctionnement normal**