| Modèle : Veste MILAN | PLANING ATELIER | Nombre couturiers | 7+7 |
|---|---|---|---|
| | | Quantité | 30 |

| N° | Matériel | Opérations pour un modèle | | | | | | | | | | | | | | | | | | | | | | | | Tps/pièce |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | PP | Glacer : ruban sur milieux devants | C1 | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | PR | Thermocoller droit fil : cassure haut poche | C2 | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | PR | Préformer : haut poches | | C3 | | | | | | | | | | | | | | | | | | | | | | |
| 4 | PP | Assembler : haut poche / doublure poche (laisser espace pour retourner) | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | PP | Coulisser : poche / doublure poche | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | PR | Repasser : poche | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | MAIN | Fermer : ouverture poche | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | MAIN | Tracer :emplacement poche sur devant | C4 | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | PP | Piquer (à grands points) : tracé de la poche sur devant | | C4 | | | | | | | | | | | | | | | | | | | | | | |
| 10 | PP | Plaquer : poche sur devant (à grands points) | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | MAIN | Plaquer : poche sur devant (au point main) | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | CISEAUX | Éplucher, contrôler solidité et repasser la poche | | | | | | | | | | | | | | | | | | | | | | | | |
| 13 | 3F | Surfiler devant : épaule et côtés | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | PP | Glacer : vignette / dos | C5 | | | | | | | | | | | | | | | | | | | | | | | |
| 15 | 3F | Surfiler dos : épaules et côtés | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | 3F | Surfiler : côtés manches | C6 | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | BORD | Border : bas manche | | C7 | | | | | | | | | | | | | | | | | | | | | | |
| 18 | PP | Assembler : épaules devants / dos | | | | | | | | | | | | | | | | | | | | | | | | |
| 19 | PR | Repasser : épaules coutures ouvertes | | | | | | | | | | | | | | | | | | | | | | | | |
| 20 | PP | Assembler : manches sur corps | | | | | | | | | | | | | | | | | | | | | | | | |
| 21 | 3F | Surfiler : emmanchures | | | | | | | | | | | | | | | | | | | | | | | | |
| 22 | PR | Repasser : emmanchures | | | | | | | | | | | | | | | | | | | | | | | | |
| 23 | PP | Assembler : côtés dos D/ côté devant D et dessous de bras D | | | | | | | | | | | | | | | | | | | | | | | | |
| 24 | PP | Exécuter piqure de maintien : encolure devant et dos<br>Glacer : Couture bas côté droit ouverte | | | | | | | | | | | | | | | | | | | | | | | | |
| 25 | BORD | Border : contour veste | | | | | | | | | | | | | | | | | | | | | | | | |
| 26 | PP | Assembler : côtés dos gauche / côté devant gauche et dessous de bras gauche | | | | | | | | | | | | | | | | | | | | | | | | |
| 27 | PR | Repasser : assemblages (coutures ouvertes) | | | | | | | | | | | | | | | | | | | | | | | | |
| 28 | PP | Piquer : finition biais | | | | | | | | | | | | | | | | | | | | | | | | |
| 29 | MAIN | Pointer : pressions | | | | | | | | | | | | | | | | | | | | | | | | |
| 30 | PRESS | Poser : pressions | | | | | | | | | | | | | | | | | | | | | | | | |
| 31 | PR | Éplucher, repasser, contrôler la veste | | | | | | | | | | | | | | | | | | | | | | | | |