

## Description

### The material

PC is one of the 'engineering' thermoplastics, meaning that they have better mechanical properties than the cheaper 'commodity' polymers. The family includes the plastics polyamide (PA), polyoxymethylene (POM) and polytetrafluorethylene (PTFE). The benzene ring and the -OCOO- carbonate group combine in pure PC to give it its unique characteristics of optical transparency and good toughness and rigidity, even at relatively high temperatures. These properties make PC a good choice for applications such as compact disks, safety hard hats and housings for power tools. To enhance the properties of PC even further, it is possible to co-polymerize the molecule with other monomers (improves the flame retardancy, refractive index and resistance to softening), or to reinforce the PC with glass fibers (giving better mechanical properties at high temperatures).

### Composition

$(O-(C_6H_4)-C(CH_3)_2-(C_6H_4)-CO)_n$

### Image



### Caption

Polycarbonate is tough and impact-resistant: hence its use in hard hats and helmets, transparent roofing and riot shields.

## General properties

Density	1140	-	1210	kg/m <sup>3</sup>
Price	3.007	-	3.536	EUR/kg

## Mechanical properties

Young's modulus	2	-	2.44	GPa
Yield strength (elastic limit)	59	-	70	MPa
Tensile strength	60	-	72.4	MPa
Elongation	70	-	150	%
Hardness - Vickers	17.7	-	21.7	HV
Fatigue strength at 10 <sup>7</sup> cycles	22.14	-	30.81	MPa
Fracture toughness	2.1	-	4.602	MPa.m <sup>1/2</sup>

## Thermal properties

Thermal conductor or insulator?	Good insulator		
Thermal conductivity	0.189	-	0.218 W/m.K
Thermal expansion coefficient	120.1	-	136.8 $\mu$ strain/ $^{\circ}$ C
Specific heat	1535	-	1634 J/kg.K
Maximum service temperature	100.9	-	143.9 $^{\circ}$ C

### Electrical properties

Electrical conductor or insulator?	Good insulator
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### Optical properties

Transparency	Optical Quality
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### Eco properties

Embodied energy	105	-	116 MJ/kg
CO2 footprint	3.8	-	4.2 kg/kg
Recycle	✓		

### Recycle mark

Other less  
common  
polymers



### Supporting information

#### Typical uses

Safety shields and goggles; lenses; glazing panels; business machine housing; instrument casings; lighting fittings; safety helmets; electrical switchgear; laminated sheet for bullet-proof glazing; twin-walled sheets for glazing; kitchenware and tableware; microwave cookware, medical (sterilizable) components.

### Links

- Reference
- ProcessUniverse
- Producers