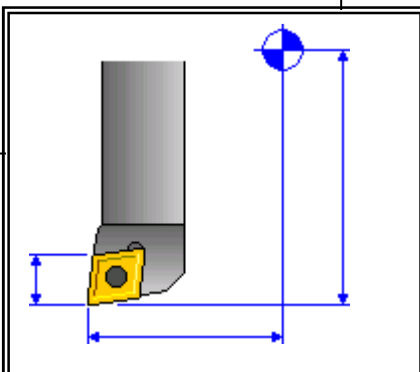
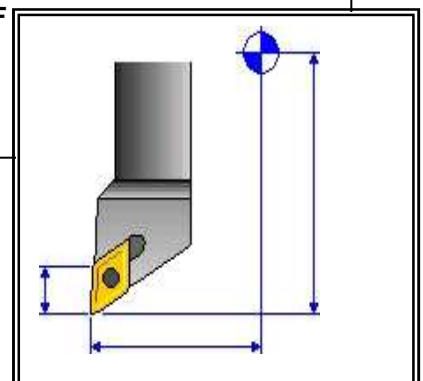


**OUTILLAGES NECESSAIRE POUR PHASE 30****FICHE OUTILS - PHASE 30****TOURNAGE CAZEUNEUE 3 AXES CT200****PIECE : raccord contenant****Matière : 2017-Al Cu Mg Si****Programme :****T2 D2**

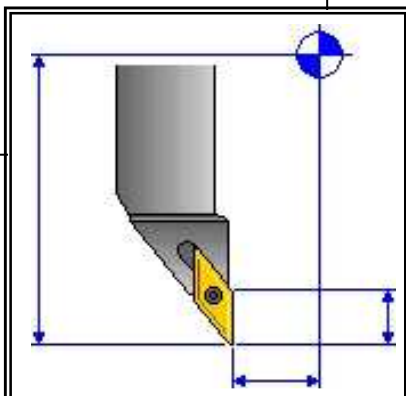
Outil à charioter dresser d'extérieur  
PCLN L-1616H09  
 $V_c = 200 \text{ m/min}$   
 $F_z = 0.2 \text{ mm/tr}$

**T3 D3**

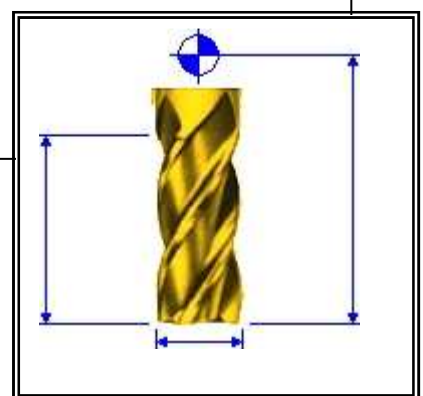
Outil à charioter dresser d'extérieur  
SVJN L-1616H12F  
 $V_c = 250 \text{ m/min}$   
 $F_z = 0.1 \text{ mm/tr}$

**T4 D4**

Outil à charioter dresser d'extérieur  
SVJN R-1616H12F  
 $V_c = 250 \text{ m/min}$   
 $F_z = 0.1 \text{ mm/tr}$

**T8 D8**

Fraise 2 tailles HSS DIN 844k D=14  
 $V_c = 80 \text{ m/min}$   
 $f_z = 0.15 \text{ mm/tr}$

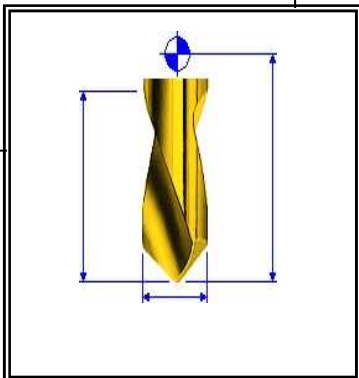


**T9 D9**

Foret à pointer 120° D = 8

Vc = 150 m/min

Fz = 0.2 mm/tr



**T10 D10**

Foret long HSS DIN 340 118° D = 5

Vc = 80 m/min

Fz = 0.15 mm/tr

