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| **10-01** | | 1 | Semelle sup | 600 x 40 | C45 U |  | **10-20** | 8 | Vérin à gaz (1 + 7surø225) | 2480-12-00750-50 | Fibro |
| **10-02** | | 1 | Rehausse sup | 400 x 150 | C45 U |  | **10-21** | 4 | Colonne de guidage |  | Fibro |
| **10-03** | | 1 | Butée serre flan sup | 450 x 450 x37 | C45 U |  | **10-22** | 6 | Vérin à gaz | 2480-12-01500-050 | Fibro |
| **10-04** | | 1 | Serre flan sup | 160,2 x 36 | Cupro Alu 25 | Rm 135 | **10-23** | 18 | Bride vérin à gaz | 2480-007-0300 | Fibro |
| **10-05** | | 1 | Butée poinçon | 450 x 450 x 10 | C45U |  |  |  |  |  |  |
| **10-06** | | 1 | Bride de serre flan sup | 450 x 450 x 28 | 45NiCrMo16 |  |  |  |  |  |  |
| **10-07** | | 1 | Poinçon manche |  |  |  |  |  |  |  |  |
| **10-08** | | 1 | Matrice sup | 246,5 x 45 | X153CrMoV12 | 56 Hrc | **10-24** | 4 | Vis d’assemblage CHC | M16 x 35 |  |
| **10-09** | | 6 | Centreur | 17 x 42 | 102 Cr 6 |  | **10-25** | 2 | Vis d’assemblage CHC | M16 x 90 |  |
| **10-10** | | 1 | Bride serre flan inf | 450 x 450 x 28 | 45NiCrMo16 |  | **10-26** | 6 | Vis d’assemblage CHC | M12 x 40 |  |
| **10-11** | | 1 | Serre flan inf | 167 x 30 | Cupro Alu 25 | Rm135 | **10-27** | 6 | Vis d’assemblage CHC | M16 x 30 | Sur Ø 130 |
| **10-12** | | 1 | Butée serre flan inf | 450 x 450 x 37 | C45 U |  | **10-28** | 18 | Vis d’assemblage CHC | M16 x 35 |  |
| **10-13** | | 1 | Semelle inf | 610 x 510 x 40 | C45 U |  | **10-29** | 6 | Vis d’assemblage CHC | M16 x 50 |  |
| **10-14** | | 1 | Rehausse inf | 240 x 210 | C45 U |  | **10-30** | 4 | Vis d’assemblage CHC | M6 X 25 |  |
| **10-15** | | 1 | Matrice inf | 244 x 35 | X160 CrMoV 12 | T6 | **10-31** | 1 | Vis d’assemblage CHC | M6 x 30 |  |
| **10-16** | | 1 | Poinçon soupape | Ø 21 x 42 | X153CrMoV12 | 56 Hrc | **10-32** | 1 | Goupille | 5 x 25 |  |
| **10-17** | | 1 | Porte poinçon soupape | Ø36 x 20 | X153CrMoV12 | 56 Hrc | **10-33** | 2 | Vis d’assemblage CHC | M6 x 30 |  |
|  | |  |  |  |  |  | **10-34** | 2 | Colonnette | Ø 15 x 62 |  |
|  | |  |  |  |  |  | **10-35** | 2 | Bague de guidage | Ø 21 x 30 x 3 |  |
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| **REP** | | **Qte** | **DESIGNATION** | **Cotes finies** | **MATIERE** | **TrTh** |
| **REP** | **QTE** | **DESIGNATION** | **REFERENCE** | **FOURNISSEUR** |
| **DOCUMENT B1** | | | | | | **NOMENCLATURE**  **Outil Emboutissage Couvercle Autocuiseur ø 220**  **OP 10** | | | | |