
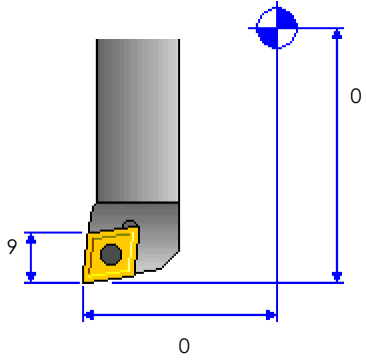
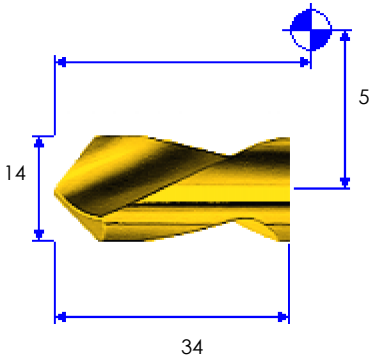
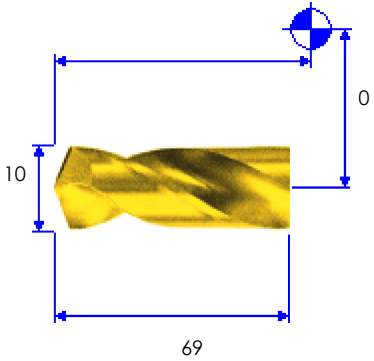
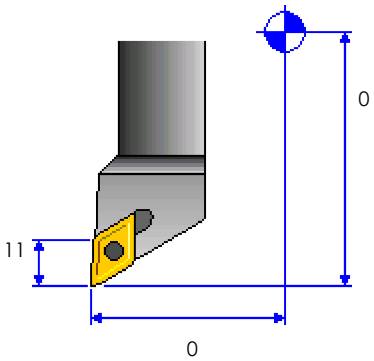

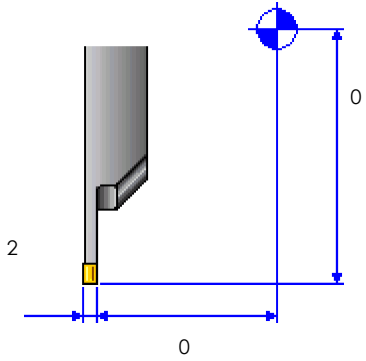


<h1>FICHE OUTIL</h1> <h2>Phase 20</h2>		Ensemble FAO-arbre2			<div>1</div> <div>2</div>																
		Pièce																			
		Matière																			
TOURNAGE REALMECA_3_axes_Fagor_8055T		Série 1		Nom																	
		Programme %		Date 24/01/2023																	
		Fichier																			
Outil Outil à charioter-dresser d'extérieur T MAX P-PCLN_ 1616H09 Adaptateur Attachement		T4 D4 Jauge X Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>250</td></tr> <tr><td>f mm/tr</td><td>00.08</td></tr> <tr><td>Vf mm/min</td><td></td></tr> <tr><td>Rotation</td><td>Trigo</td></tr> <tr><td>Lubrification</td><td>3</td></tr> <tr><td>Tc min</td><td>0</td></tr> <tr><td>Ti min</td><td>0</td></tr> </table>	Vc m/min	250	f mm/tr	00.08	Vf mm/min		Rotation	Trigo	Lubrification	3	Tc min	0	Ti min	0				
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f mm/tr	00.08																				
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Tc min	0																				
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Outil Foret à Pointer 120° D=14 TITEX A 1114*10 Outil Tournant Adaptateur Attachement		T2 D2 Jauge X 5 Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>60</td></tr> <tr><td>N tr/min</td><td>1364</td></tr> <tr><td>f mm/tr</td><td>00.1</td></tr> <tr><td>Vf mm/min</td><td>136</td></tr> <tr><td>Rotation</td><td>Horaire</td></tr> <tr><td>Lubrification</td><td>1</td></tr> <tr><td>Tc min</td><td>0</td></tr> <tr><td>Ti min</td><td>0</td></tr> </table>	Vc m/min	60	N tr/min	1364	f mm/tr	00.1	Vf mm/min	136	Rotation	Horaire	Lubrification	1	Tc min	0	Ti min	0		
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N tr/min	1364																				
f mm/tr	00.1																				
Vf mm/min	136																				
Rotation	Horaire																				
Lubrification	1																				
Tc min	0																				
Ti min	0																				
Outil Foret en acier rapide prof. 6 d D = 10 Coromant Delta-S R410-5-1000-60-01 TIN Outil Tournant Adaptateur Attachement		T3 D3 Jauge X Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>60</td></tr> <tr><td>N tr/min</td><td>1910</td></tr> <tr><td>f mm/tr</td><td>00.1</td></tr> <tr><td>Vf mm/min</td><td>191</td></tr> <tr><td>Rotation</td><td>Horaire</td></tr> <tr><td>Lubrification</td><td>3</td></tr> <tr><td>Tc min</td><td>0</td></tr> <tr><td>Ti min</td><td>0</td></tr> </table>	Vc m/min	60	N tr/min	1910	f mm/tr	00.1	Vf mm/min	191	Rotation	Horaire	Lubrification	3	Tc min	0	Ti min	0		
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Vf mm/min	191																				
Rotation	Horaire																				
Lubrification	3																				
Tc min	0																				
Ti min	0																				
Outil Outil à contourner d'extérieur T MAX P-PDJN_ 1616H11 Adaptateur Attachement		T4 D4 Jauge X Jauge Z	<table border="1"> <tr><td>Vc m/min</td><td>250</td></tr> <tr><td>f mm/tr</td><td>00.08</td></tr> <tr><td>Vf mm/min</td><td></td></tr> <tr><td>Rotation</td><td>Trigo</td></tr> <tr><td>Lubrification</td><td>3</td></tr> <tr><td>Tc min</td><td>0</td></tr> <tr><td>Ti min</td><td>0</td></tr> </table>	Vc m/min	250	f mm/tr	00.08	Vf mm/min		Rotation	Trigo	Lubrification	3	Tc min	0	Ti min	0				
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f mm/tr	00.08																				
Vf mm/min																					
Rotation	Trigo																				
Lubrification	3																				
Tc min	0																				
Ti min	0																				

FICHE OUTIL Phase 20	Ensemble FAO-arbre2		<div>2</div> <div>2</div>
	Pièce		
	Matière		
TOURNAGE REALMECA_3_axes_Fagor_8055T	Série 1		
	Programme %	Nom	
	Fichier	Date 24/01/2023	

Outil Lame de tronçonnage Extérieur SAF CUT-151.2-21-20 Adaptateur Attachement	T5	Vc m/min	50	
	D5 Jauge X Jauge Z	f mm/tr	00.1	
		Vf mm/min		
		Rotation	Trigo	
		Lubrification	3	
	Tc min	0		
	Ti min	0		