|  |  |  |  |
| --- | --- | --- | --- |
| **PLAN D’OCCUPATION MACHINES** | | | |
|  | **Panne** | **Maintenance** | **Non-conforme** |
| **DÉBIT** | | | |
| Cisaille guillotine 4 m | X |  |  |
| Cisaille guillotine 3 m |  |  |  |
| Banc oxycoupage |  | X |  |
| Banc plasma CN |  |  |  |
| Découpe laser CN |  | X |  |
| Plasma manuel |  |  | X |
| Cisaille lames courtes 2 mm |  |  | X |
| Scie à ruban |  |  |  |
| Fraise scie | X |  |  |
| **CONFORMATION** | | | |
| Presse plieuse CN 400 kN |  | X |  |
| Presse plieuse CN 800 kN |  |  |  |
| Rouleuse Pyramidale 3 mm |  |  |  |
| Rouleuse type planeur 2 mm |  |  |  |
| Coudeuse |  |  |  |
| Cintreuse à galets |  |  |  |
| Cintreuse mingori |  |  |  |
| **USINAGE** | | | |
| Tour CN |  |  |  |
| Fraiseuse CN |  |  |  |
| Poinçonneuse | X |  |  |
| Chanfreineuse |  |  |  |
| Meuleuse |  |  |  |
| Perceuse à colonne 1 |  |  |  |
| Perceuse à colonne 2 |  |  | X |
| Perceuse magnétique |  |  |  |
| **ASSEMBLAGE** | | | |
| MAG 1 |  | X |  |
| MIG 2 |  |  |  |
| MIG 3 |  |  | X |
| TIG 1 |  |  |  |
| TIG 2 |  |  |  |
| EE |  |  |  |